

Date: Thursday, 10/08/2006 10:01:06 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HOSE ASSEMBLY			
Job Number	: 28121		Part Number	: D2210332			
Estimate Number	: 11878		Drawing Number	: D2210 REV B			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 10/08/2006	S.O. No.	: N/A		Drawing Revision	: B	
Prsh Rev.	: NC		Material	: N/A			
First Issue	: N/A		Due Date	: 28/08/2006 Qty: 10 Um: Each			
Previous Run	: N/A						
Written By							
Checked & Approved By							
Comment	: Est: 04.09.19 Changed supplier and added Inspection level 21S M						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING  Comment: PURCHASING Issue P/O: <u>1821</u> <i>cL06/08/10</i> Purchase part as per Dwg D2210 Supplier: Aerocomponent, P/N 111417-3S-0320 Release Note Required
2.0	D2210332P	Hose Assembly  Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) HOSE ASSEMBLY
3.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK  Comment: DIMENSIONAL CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  Comment: SMALL & MEDIUM FAB RESOURCE 1 Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and batch number

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/08/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HOSE ASSEMBLY

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



10-08-28

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S+370

10-08-28 (10)

8.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

10-08-28 (10)

Job Completion



10-08-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED M. Cohen	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	REV. B D2210	
DATE Aug. 19, 1994	TITLE MEDIUM PRESSURE HOSE	SHEET 1 OF 1

RELEASED
(no 409 Bl)

SPEC CONTROL DRAWING

EQUIVALENT STANDARD HOSES

MANUFACTURER	PART NUMBER	DIAMETER	LENGTH
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

Where: 1. **XX** represents the diameter of the hose in fractions.

2. **YY** represents the length of the hose in inches.

ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32
(3/16" diameter by 32" length)

Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28
(1/4" diameter by 28" length)

Re-identify hose as Dart P/N D2210 to suit.



Certificate of Conformance

Customer API MONTREAL Sales Order # 4500016523 Date 8/15/2006

Part#	Qty
<u>111417-3S-0320</u>	<u>10</u>

A handwritten signature in black ink, appearing to read 'John'.

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination. It is further certified that (a) the TSO'd parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API





Pack List

Shipping Address

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CANADA

Forwarding Agent's Address**Shipping Instructions**

Detailed Shipping Instructions at the
end of the document

Packing Instructions

Detailed Packing Instructions at the
end of the document

Information

Document Number	80111479
Document Date	08/18/2006
Purchase Order No.	P000001821
Purchase Order Date	08/11/2006
Sales Order Number	99366
Sales Order Date	08/11/2006
Customer Number	6100481
Shipping Conditions	Standard OtherGround
Incoterms	
Cust Ship Acct	
Delivery Date	08/18/2006
Bill of Lading	
Total Volume	0.010 IN3
Carrier	WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	111417-3S- 0320	HOSE ASSEMBLY 32.	10 EA	0 LB	

Shipping and Packing Instructions****CERTIFICATE OF CONFORMANCE****

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature

AO#77-98
API #11

L Lacelle

From: S Shahbazian [sshahbazian@dartaero.com]
Sent: August 24, 2006 3:23 PM
To: Lacelle, Linda
Subject: RE: Signature on the drawing

Linda,
David thinks is not necessary, is approved by TC already.

Serge

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: August 24, 2006 2:35 PM
To: 'S Shahbazian'
Subject: RE: Signature on the drawing

Personally, I don't think its necessary.
However, go ahead and sign if you want.
This drawing pre-dates my delegation and is approved by Transport Canada without a checked signature.

David

From: S Shahbazian [mailto:sshahbazian@dartaero.com]
Sent: Thursday, August 24, 2006 12:29 PM
To: Shepherd, David
Subject: Signature on the drawing

Hi David,
Attached drawing is an old drawing that has not have checking signature on it. Can one of us (me or you) sign?

Thanks
Serge